U.S Production - Santa Ynez Unit P.O. Box 1207 Goleta, California 93116-1207



March 11, 2016

Petition for Regular Variance Extension Final Compliance Date Variance Order 2015-15-R PTO 8092-R8

Ms. Sara Hunt Santa Barbara County Air Pollution Control District 260 N. San Antonio Road, Suite A Santa Barbara, California 93110-1315

Dear Ms. Hunt:

Attached please find the referenced Regular Variance Petition for Pacific Offshore Pipeline Facility (POPCO). We understand that the variance, if granted, will extend the final compliance date of Variance Order 2015-15-R.

Please instruct the SBCAPCD to charge the applicable filing fees to ExxonMobil's reimbursable agreement with the District. If you have any questions or need further information, please contact Patrice Surmeier at (805) 961-4297 or at patrice.a.surmeier@exxonmobil.com.

Sincerely,

Kartik Garg

Operations Superintendent

Santa Ynez Unit Project ExxonMobil Production Company (a division of Exxon Mobil Corporation)

Attachment KG:pas

cc: Mike McKay, SBCAPCD



H.B. Case No.:_	
Petitioner: _	
Permit No.:	
Date Rec'd:	
Time Rec'd:	
Filing Fee Paid:	

PETITION FOR VARIANCE

Type of Variance Requested:							
Emergency I	nterim ¹	90-Day	Regularx				
Length of Variance Request	ed: Start Date	6/6/16					
	End Date	6/5/17					
¹ A 90-Day or Regular Variance	must be filed concurren	tly with an Interim Varian	ce				
1. PETITIONER INFORMAT	TION						
A. Please provide the name, address and phone number of the Petitioner.							
Name:	ExxonMobil Product						
(a division of Exxon Mobil Corporation)							
Address:	22777 Springwoods \	Village Parkway	TESTISME - 78				
	Spring, TX 77389	53					
Phone Number:	(832) 625-4563	_	=======				
B. Please provide the name, address and phone number of the person authorized to receive correspondence regarding this Petition if different from response in 1.A.							
Name:	Kartik Garg						
Address:	12000 Calle Real						
	Goleta, CA 93117						
Phone Number:	(805) 961-4078	- 8					

- C. The Petitioner is (please check one):
 - 1) An Individual ()
 - 2) Partnership ()
 - 3) Corporation (X)
 - 4) Public Agency ()
 - 5) Other Entity (please describe)
- 2. Location of equipment for which the variance is requested if different from response in 1.A.

The equipment is located at POPCO's gas processing plant. The plant is approximately 25 miles northwest of Santa Barbara, California

3. List any District permits that are applicable to the equipment subject to this variance request.

PTO and Part 70 Operating Permit 8092

4. Briefly describe the equipment that is the subject of this Petition.

The Stretford Unit tail gas H_2S analyzer (AE-405) was designed by Ametek/Western Research. It continuously measures the H_2S concentration in the Stretford tail gas using UV light sources and photomultiplier tubes. The operation and maintenance is described in detail in the POPCO SBCAPCD-approved *Continuous Emission Monitoring Plan* which is incorporated by reference in the operating permit for the facility. The tail gas from the Stretford unit is incinerated in Boilers B-801 A and B and is limited to 100 ppm H_2S .

FINDINGS REQUIRED FOR THE GRANTING OF A VARIANCE

In order for the Hearing Board to grant a variance to a Petitioner authorizing the operation of a source in violation of any rule, regulation or order of the District, the Hearing Board is required to make "findings" in accordance with the requirements specified in California Health and Safety Code §42352, et. seq. and District rules and regulations. The Hearing Board's variance decision will take into consideration information you provide in this Petition. Please ensure your responses are complete and thorough. Please use additional pages as necessary.

A. Please state 1) what District rule, regulation or order you either are or will be in violation of, and 2) the date said violation will or did occur. Include as appropriate the applicable permit conditions for which variance relief is being sought.

As a result of the Plains All American Pipeline (AAPL) Line 901 failure, there is an extended shutdown of operations at the ExxonMobil (EM) Santa Ynez Unit. ExxonMobil is currently not in violation of the following Rules and Conditions. Information below is based on the original petition for the variance and will be applicable when operations resume.

SBCAPCD Rule 206, Permit 8092, Condition 9.C7(a)(i) except during startup and shut down operations, H2S residual concentration in the Stretford tail gas is limited to 100 ppmvd. Compliance with this limit shall be determined via the DAS on a six-minute basis.

Analyzer AE-405 occasionally reads very high when compared to a sample measure by sorbent tube or third party laboratory. At times the analyzer reads well over 100 ppm when the H2S concentration measured by the other means is in single digits or not detectable.

SBCAPCD Rule 206, Permit 8092, Condition 9.C.12 and 9.C.12 (a) POPCO shall implement the APCD-approved CEM plan and meet the requirements set forth in APCD Rule 328 and 40 CFR 51 and 40CFR 60.

B. Please describe how compliance with the District rule, regulation or order listed in Section A above is beyond your reasonable control. In addition to any other relevant factors, please include in your discussion 1) what actions you have taken to comply or seek a variance, which were timely and reasonable under the circumstances.

Information in italics below provides details regarding the 2015 malfunction of the analyzer provided in the petition for Variance Order 2015-15-R. On May 19, 2015 the AAPL Line 901 failed and during the original petition timeframe, the extent of the facility impact was not clear. The failure has since caused an extended shutdown of EM Santa Ynez Unit Operations. Facility equipment is being preserved to manage its integrity over the longer term due to the uncertainty around the recommencement timing of production operations. EM may be preserved for an extended period while AAPL reestablishes pipeline operations.

As provided by California Health and Safety Code §42357, EM is requesting a modification to the Variance Order 2015-15-R final compliance date for good cause. This modification will allow EM to postpone purchase and installation of the new analyzer until preparations to restart the facility commence. EM is committed to install the analyzer prior to restart.

The modification request is supported by the following evidence:

- There may be analyzer improvements and updated technology made during the preservation period that EM can utilize.
- Better management of the analyzer integrity over the longer term will be possible.
 Without postponement, the new analyzer would be installed and calibrated, and then
 immediately preserved possibly for several years. This would result in unnecessary
 aging of the equipment. The installed analyzer may also lose its vendor warranty prior
 to ever being put into service.
- Adequate verification of proper operation of the new analyzer is only feasible if installed just prior to operation. If the analyzer is installed now, there is no way of verifying that the unit will read accurately under normal operating conditions because this verification can only be performed once tail gas is present. There could potentially be several years between installation and verification of proper operation. Both the existing analyzer and new analyzer can pass a calibration today with calibration gas, however in-service testing is necessary to ensure proper operation.

On May 23, 2015 startup operations at the POPCO facility commenced following an extended shut down. Unexpected Stretford tail gas H₂S readings over 100 ppm H2S were measured. It was believed that these readings were related to an analyzer error and multiple absorbent tube samples were taken that verified that the H2S concentration was in the <1 ppm range. Instrumentation technicians inspected the analyzer but could not find any mechanical issue with the equipment. The concentration spiked several times but decreased as the facility reached steady state. The readings again spiked on June 2, 2015. During that spike a sorbent tube reading was obtained which also indicated <1 ppm H2S. An off gas sample was taken during the spike and was analyzed by an outside laboratory. Those results confirmed 0 ppm H2S in the tail gas during an analyzer reading of 101 ppm H2S.

Although the analyzer is consistently passing weekly calibration checks it appears that constituents in the tail gas stream are being falsely read as H₂S during certain operating conditions. POPCO has contacted the manufacturer of the analyzer and is working with them

to identify possible corrective actions or replacements for the unit. Several other analyzer manufacturers are also being contacted. It appears that the lead time for replacement equipment is approximately 24 weeks.

The analyzer is providing verification that the H_2S in the tail gas stream is below 100 ppm H_2S during most operating ranges. However, POPCO permit requires that compliance with the concentration limit be determined via the DAS on a six-minute basis. The H_2S limit during these periods is being met as measured by the sorbent tube readings; however the analyzer is not continuously verifying this permit condition during these spikes.

The analyzer is still in service and is providing H₂S readings that are slightly higher than actual values but is verifying compliance during most periods except for the spikes. During the spikes the analyzer readings far exceed the actual H₂S. During periods where AE-405 exceeds 100 ppm ExxonMobil will take a sorbent tube sample to determine actual tail gas concentration if the event lasts at least 60 minutes.

C. Please describe how you would be impacted if you were required to immediately comply with the District rule, regulation or order the subject of this variance request. In addition to any other relevant factors, please discuss why such impacts would result in 1) an arbitrary or unreasonable taking of property, or 2) the practical closing and elimination of a lawful business.

As a result of the Plains All American Pipeline (AAPL) Line 901 failure, there is an extended shutdown of operations at the ExxonMobil (EM) Santa Ynez Unit. ExxonMobil is currently not in violation of APCD Rules and Conditions. The terms of Variance Order 2015-15-R requires the repair or installation of AE 405 before the end of the variance period. Immediate compliance with the variance would require installation of the analyzer which is not warranted for reasons described in Section B.

D. If you were required to immediately comply with the District rule, regulation or order the subject of this variance request, please describe what impact, if any that would have on air contaminants.

As a result of the Plains All American Pipeline (AAPL) Line 901 failure, there is an extended shutdown of operations at the ExxonMobil (EM) Santa Ynez Unit. ExxonMobil is currently not in violation of APCD Rules and Conditions. The terms of Variance Order 2015-15-R requires the repair or installation of AE 405 before the end of the variance period. Immediate compliance with the variance would require installation of the analyzer which is not warranted for reasons described in Section B. There are no air contaminant impacts related to this petition because the facility is temporarily shut down.

E. Please describe what consideration you have given to curtailing of operations in lieu of obtaining a variance.

As a result of the Plains All American Pipeline (AAPL) Line 901 failure, there is an extended shutdown of operations at the ExxonMobil (EM) Santa Ynez Unit.

F. Please describe what steps and measures you will take to reduce excess pollutant emissions the maximum extent feasible during the requested variance period.

There will be no excess emissions associated with this variance.

G. If requested to do so by the District, please describe how you will monitor or otherwise quantify and report to the District any pollutant emissions associated with the granting of your variance.

There are no air contaminant impacts related to this petition.

6.	SUPPLEMENTAL FINDINGS IF APPLYING FOR AN EMERGENCY VARIANCE PURSUANT TO RULE 506 (EMERGENCY VARIANCE FOR BREAKDOWNS) Information in italics below provides details regarding the 2015 malfunction of the analyzer provided in the petition for Variance Order 2015-15-R. A. Please provide the date and time the breakdown was reported to the District				
		Date: <u>6/3/15</u> Time: <u>08:33</u>			
	В.	Breakdown number (as provided by the District): 10745			

- C. Please provide a description of the "breakdown condition", including equipment involved and the cause to the extent it is known. Analyzer AE-405 is reading tail gas concentrations in excess of 100 ppm. Sorbent tube samples indicate very low (<=1) ppm H2S.
- D. Please describe why the continued operation of your facility in a "breakdown condition" is not likely to cause an immediate threat or hazard to public health or safety and will not interfere with the attainment or maintenance of any primary national ambient air quality standard. This analyzer failure will not result in any excess emissions and, therefore, will not cause a standard violation or a threat or hazard to public safety or health. The analyzer will remain in service, except during maintenance, to confirm that tail gas H₂S limitation of 100 ppm is met.
- 7. Will the operation of the equipment subject to this variance result in violation of District Rule 303, Nuisance? The granting of this variance will not result in injury, detriment, nuisance, or annoyance to the public, and will not endanger the health or safety of the public or cause injury or damage to business or property.
- 8. Please state whether or not any civil or criminal case involving the equipment subject to this variance is pending any court. No case involving the same or identical equipment is pending in any court, civil or criminal, for which ExxonMobil is aware.

The undersigned is authorized to submit the above Petition on behalf of the Petitioner and further states under penalty of perjury under the laws of the State of California, that the above Petition, including any attachments and the items therein set forth, are true and correct.

DATE:	3/11/16	SIGNATURE:	Karts	
		TITLE:	Operations Superintendent	
		PRINT NAME:	Kartik Garg	

<u>Variance Filing Fees</u>: All variance Petitions must be accompanied by the requisite filing fee at the time of filing or include a letter from the Petitioner on company letterhead authorizing the District to debit the filing fee from the company's reimbursable account. You may also pay your filing fees by credit card using the attached form. Current variance filing fees may be found under Rule 210, schedule F, Sections 12a and 12b at http://www.sbcapcd.org/fees.htm.