

BEST AVAILABLE CONTROL TECHNOLOGY (BACT) GUIDELINE 2.3

Equipment Category:	External Combustion Rated ≥5.000 MMBtu/hr
Revision:	1.3
Date:	December 9, 2019

Pollutant	BACT Requirement	BACT Technology	Performance Standard	AIP/TF
NO_x	1	Low-NO _x burner, flue gas recirculation, selective catalytic reduction (SCR) with ammonia slip of 5 ppmvd @ 3% O ₂	9 ppmvd @ 3% O ₂ (≥5.000 MMBtu/hr to ≤20.000 MMBtu/hr units)	AIP
			7 ppmvd @ 3% O ₂ (>20.000 MMBtu/hr to <26.000 MMBtu/hr units)	AIP
			5 ppmvd @ 3% O ₂ (≥26.000 MMBtu/hr units)	AIP
ROC	1	Good combustion practices	N/A	AIP
СО	1	Low-NO _x burner, flue gas recirculation, SCR with ammonia slip of 5 ppmvd @ 3% O ₂	50 ppmvd @ 3% O ₂	AIP
SO _x , PM, PM ₁₀ , PM _{2.5}	1.a	PUC quality natural gas	≤ 80 ppmv total sulfur and ≤ 4 ppmv H ₂ S	AIP
	1.b	Produced gas treated using a continuously operating sulfur removal system	Case-by-case	AIP
	2	Fuel Gas Sulfur Plan	N/A	AIP

Notes:

- 1. NO_x means oxides of nitrogen (as NO_2) and SO_x means oxides of sulfur (as SO_2).
- 2. External combustion is defined as any combustion equipment permitted to be fired with liquid and/or gaseous and/or solid fossil fuel, which either (a) is used to produce steam or to heat water; or (b) transfers heat from combustion gases to water or process streams. This equipment category excludes oilfield steam generators.
- 3. AIP means Achieved in Practice. TF means Technologically Feasible.
- 4. BACT is the most stringent control technique for the emissions unit and equipment category that is either achieved in practice or technologically feasible/cost effective.
- 5. BACT determinations are subject to periodic updates without advanced notice.