

BEST AVAILABLE CONTROL TECHNOLOGY (BACT) GUIDELINE 5.1

Equipment Category:	Concrete Batch Plants
Revision:	1.0
Date:	February 19, 2019

Pollutant	BACT Requirement	BACT Technology	Performance Standard	AIP/TF
PM, PM ₁₀ , PM _{2.5}	1.a	Outdoor sand and aggregate storage piles adequately wetted to prevent visible emissions	Minimum 4% moisture content by weight for sand and 1% moisture content for rock	AIP
	1.b	Enclosed sand and aggregate storage (building, three-sided bunker or equivalent)	N/A	TF
	2	Water sprays at all sand and aggregate transfer points	N/A	AIP
	3	Material entering sand and aggregate weigh hopper sufficiently wetted to prevent visible emissions	Minimum 4% moisture content by weight for sand and 1% moisture content for rock	AIP
	4	Cement transferred to weight hopper by enclosed screw type conveyor	N/A	AIP
	5	Enclosed silos vented to a control device (baghouse or equivalent)	99% control device efficiency	AIP
	6	Enclosed cement weigh batcher vented to a control device (baghouse or equivalent)	99% control device efficiency	AIP
	7	Truck loading operations enclosed by an outer shroud or equivalent, a charging boot which can be positioned inside the mixer truck hopper, and is vented to a control device (baghouse or equivalent)	99% control device efficiency	AIP



Pollutant	BACT Requirement	BACT Technology	Performance Standard	AIP/TF
PM, PM ₁₀ , PM _{2.5}	8	Replacement bags/cartridges numbering at least 10% of the total number of bags in the largest bag house using each type of bag shall be maintained on the premises.	N/A	AIP

Notes:

- 1. AIP means Achieved in Practice. TF means Technologically Feasible.
- 2. BACT is the most stringent control technique for the emissions unit and equipment category that is either achieved in practice or technologically feasible/cost effective.
- 3. BACT determinations are subject to periodic updates without advanced notice.